



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

Cancelled msl

D5473-063
Job Sheet 174666-A



Part No: D5473-063

Job Qty: 1 ea

Part Name: Fuel Sender Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/3/18

Job Tracking No:

Due Date: 3/30/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: D5473 REV.A IPP REV:A 18.03.19 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		3/30/18	0.00	0.00			
100	Small Fab	1 pcs		3/30/18	0.00	0.25	Small Fab-2		
110	QC	1 pcs		3/30/18	0.00	0.00	QC5		
120	Packaging	1 pcs		3/30/18	0.00	0.00	Packaging3-2		
130	QC21-SA	1 Ea		3/30/18	0.00	0.00	QC21		

Part Op Descriptions: **100 - 1- ASSEMBLE AS PER DWG **REMOVE LABEL AS PER DWG NOTE10****

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
03-09-2032	Plug Housing	1 pcs (1 ea)	90-Start up Operation	
143-219	Crimp Pin	3 Ea (3 ea)	90-Start up Operation	
D4025-3	Gasket	1 Ea (1 ea)	90-Start up Operation	
D5473-5	Fuel Sender	1 Ea (1 ea)	90-Start up Operation	
D5473-7	Divide Module	1 Ea (1 ea)	90-Start up Operation	
M81824/1-2	Splice	3 Ea (3 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	03-09-2032	1	23	0
	143-219	3	14	0
	D4025-3	1	14	0
	D5473-5	1	2	0
	D5473-7	1	2	0
	M81824/1-2	3	32	0

Part Specifications

Specifications could not be found.



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D5473-063
Job Sheet 174666



Part No: D5473-063

Job Qty: 2 ea

Part Name: Fuel Sender Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/20/18

Job Tracking No:

Due Date: 3/30/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: D5473 REV.A IPP REV.A 18.03.19 NEW ISSUE DD VERF.JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		3/29/18	0.00	0.00	small Fab 1		APR 20 2018
100	Small Fab	2 pcs		3/30/18	0.00	0.50	Small Fab-2		
110	QC	2 pcs		3/30/18	0.00	0.00	QC5		
120	Packaging	2 pcs		3/30/18	0.00	0.00	Packaging3-2		
130	QC21-SA	2 Ea		3/30/18	0.00	0.00	QC21		

Part Op Descriptions: 100 - 1- ASSEMBLE AS PER DWG **REMOVE LABEL AS PER DWG NOTE10**

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
03-09-2032	Plug Housing	2 pcs (1 ea)	90-Start up Operation	S053403
143-219	Crimp Pin	6 Ea (3 ea)	90-Start up Operation	FM137942
D4025-3	Gasket	2 (1 ea)	90-Start up Operation	S060987
D5473-5	Fuel Sender	2 Ea (1 ea)	90-Start up Operation	S061004
D5473-7	Divide Module	2 Ea (1 ea)	90-Start up Operation	S042901
M81824/1-2	Splice	6 Ea (3 ea)	90-Start up Operation	S112691

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	03-09-2032	2	5	0
	143-219	6	23	0
	D4025-3	2	0	0
	D5473-5	2	0	0
	D5473-7	2	4	0
	M81824/1-2	6	38	0

Part Specifications

Specifications could not be found.

Plex 3/20/18 12:57 PM Dart.lajeunesse.marie

D5473-047

B# S059449

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																													
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval																																																										
Description Work Order Deviation				Disposition				Completed By																																																									
								Lead hand / Supervisor Approval Verification																																																									
								QC / QA Coordinator Approval																																																									
Root Cause		FAULT CATEGORY																																																															
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐	Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐	Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐	Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐	Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐	Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐	Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐	Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐	LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐	Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐	Past Expiry Date ☐	Manufacturing Process ☐	OTHER :			
Misidentified ☐	Past Due ☐																																																																



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002666	S063171	03-09-2032	Plug Housing	s055403	ST580	2
002666	S063174	143-219	Crimp Pin	fm137942	ST575	6
002666	S063170	D4025-3	Gasket	s060987	GA111	2
002666	S063209	D5473-5	Fuel Sender	s061004	GA111	2
002666	S042901	D5473-7	Divide Module	S042896	GA111	2
002666	S063169	M81824/1-2	Splice	f112691	ST567	6

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 4/20/18 9:59 AM dart.quirion.sonia

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER :					